

# THINK

## 24/7 Commercial Sheetfed Ink



### It Does it All

The most versatile sheetfed ink you'll find anywhere. Delivers predictably high performance over a wide range of specialty and everyday printing needs. Perfect for offline applications, including hot foil stamp, lamination, aqueous and UV, and it's even laser safe - that's why we call it 24/7.

### Product Overview

**24/7 Commercial Sheetfed Ink** provides predictable results over a wide range of specialty printing, as well as everyday commercial printing applications. It's so versatile that it may be the only ink you need.

# TOYO INK

*Value You Can See*

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## Features and Benefits

### Features

- Low VOC
- Versatile all-purpose high-gloss ink
- Perfect for offline hot foil stamp, lamination and UV coating and is laser safe
- Works with inline aqueous coating
- Consistent performance, great print quality and color reproduction

### Benefits

- Improves pressroom productivity
- Eliminates problems associated with specialty applications
- Easy to manage on press
- Reduces the need for multiple sets of ink

## Specifications

### Packaging

5 lb. can

### Technical Data

	Yellow	Magenta	Cyan	Black
<b>M Series (Medium Tack)</b>				
Tack:	10.5	12	13	13.5
Flow:	17	17.5	17	17.5
<b>VOC (lb/gal)</b>				
Test Method: EPA 24	.50	.55	.65	.80
<b>Recommended Densities</b>				
Narrow band	1.30-1.40	1.35-1.55	1.35-1.50	1.80-2.00
Wide band	0.90-1.10			

Test conditions: Tack Ink-O-Meter 800 rpm @ 90°F  
Flow\Spread-O-Meter Radius (mm) / 25°C

Note: Actual tack and flow on the press vary due to ink film thickness, image area, press speed, fountain solution and also the condition of the press and pressroom. The merchandise herein contained is sold without warranties expressed or implied. These conditions shall not be waived other than by an offer of the seller in writing.



For technical assistance, call 1-866-969-8696.

Printed with 24/7 M Series Ink